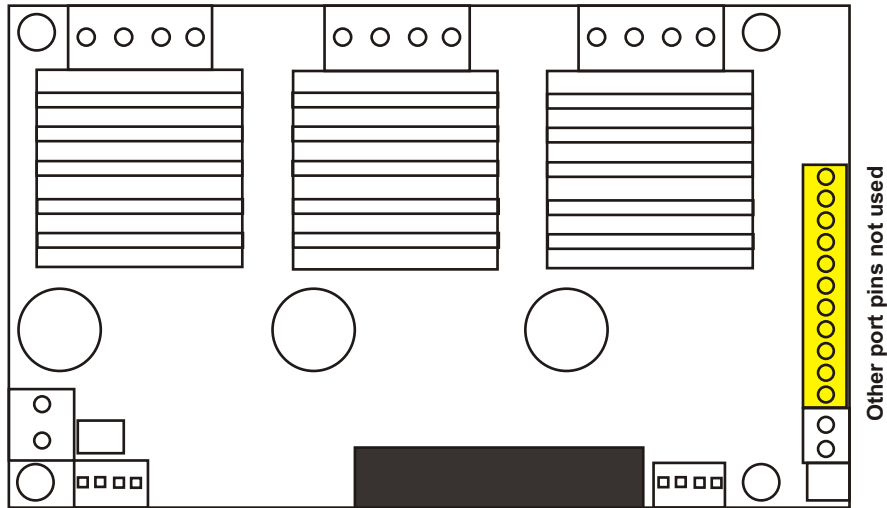


# MINI-I/O to Xylotex interface.

See Xylotex instruction manual for motor and power hookups

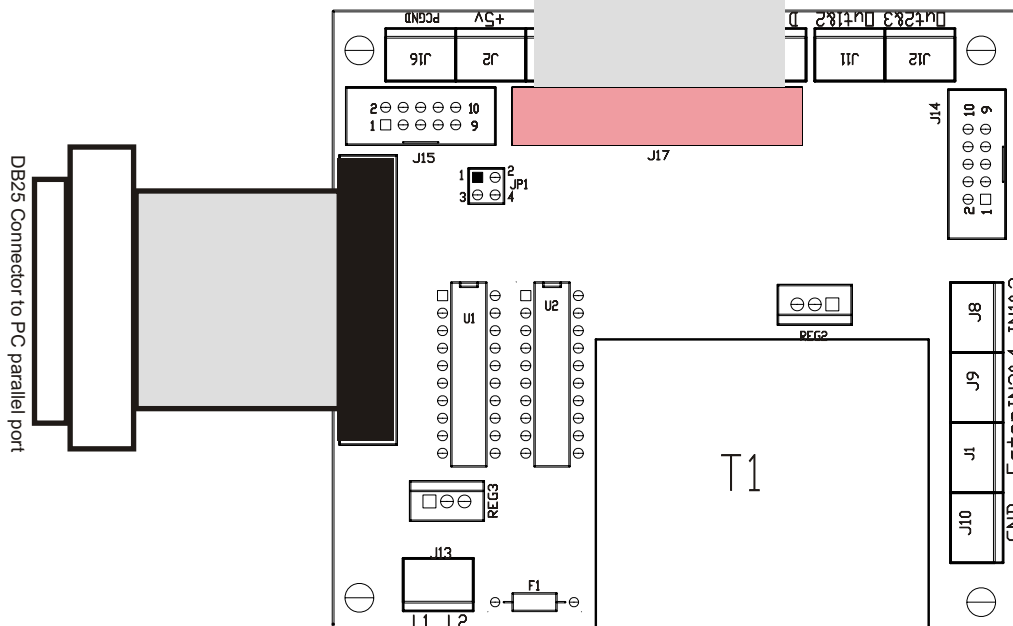
XYLOTEX 3 or 4 Motor Driver Card



Other port pins not used

Order Auxillary Cable from CandCNC part # CA-25-25

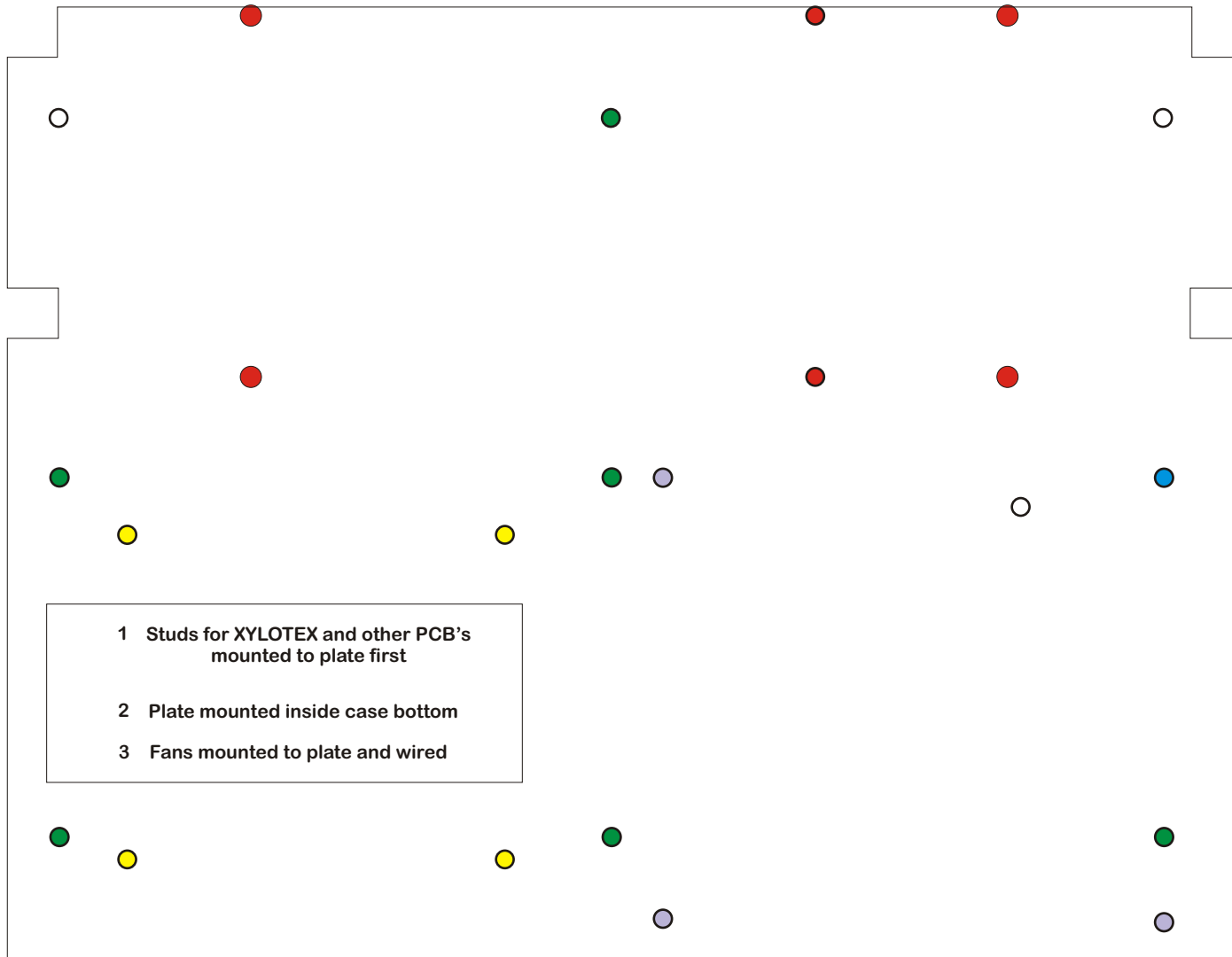
Auxillary Interface Cable



DB25 Connector to PC parallel port

If you have purchased the Xylotex Mounting Plate and Fan kit for your case you will need to replace the stock plate with the new Xylotex plate if you have an existing Combo or Super Combo box. Use the hardware Ans crews provided. Unlug the cables to the rear panel and remove them from the panel. See the next page for proper placement of the boards.

# Special XYLOTEX and FAN Mounting plate



Front Panel

● Used for mounting plate to case studs using short self tapping screws

● Used for Xylotex mounting

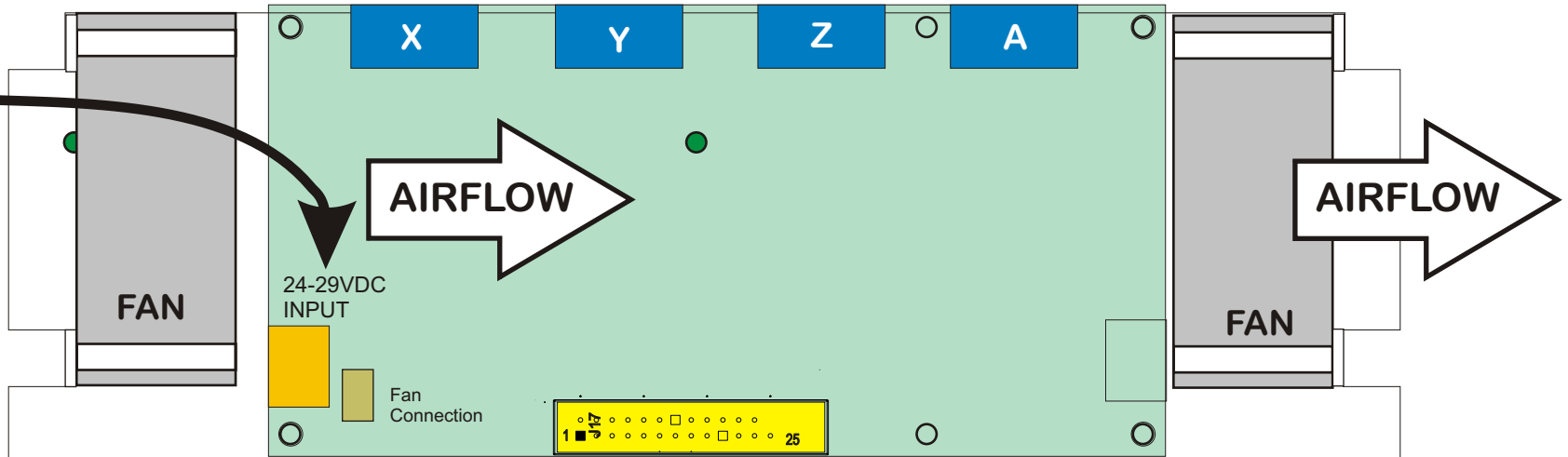
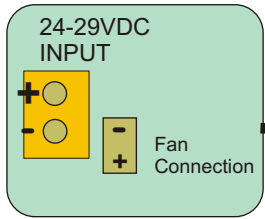
● Used for Port 2 Expansion Card mounting

● Used for MINI-IO Card mounting

● Special mounting for MINI-IO Card  
See detail page

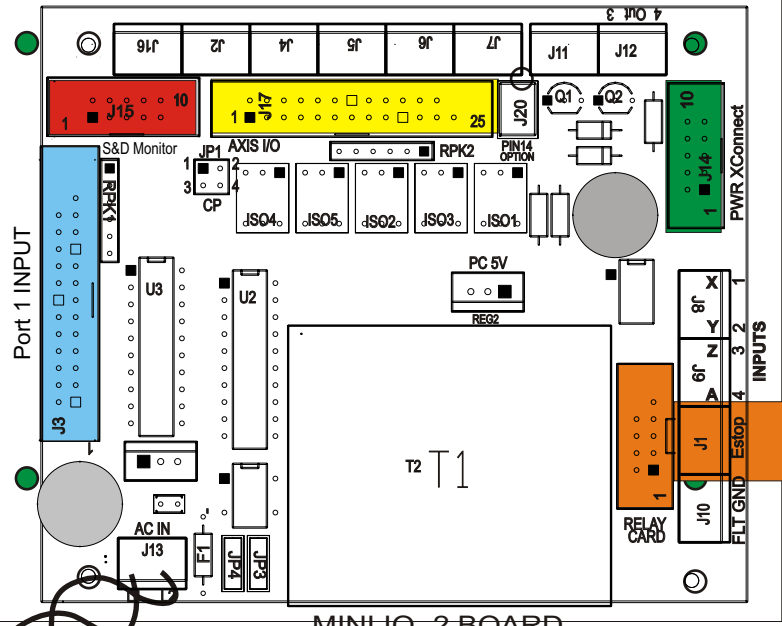
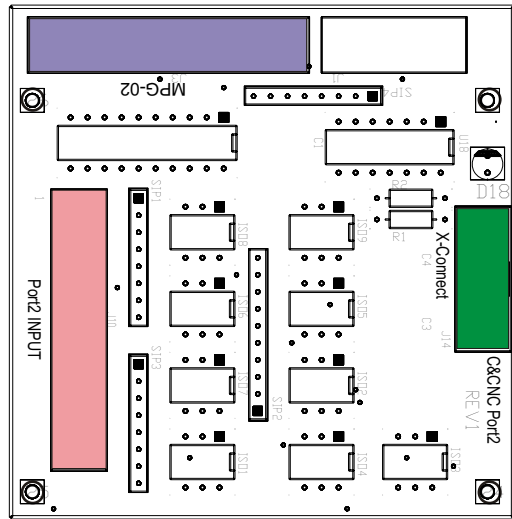
○ NOT USED WITH FAN PLATE

# XYLOTEX 4 AXIS Stepper Driver Mounting options



MPG-02 DB25 Connector

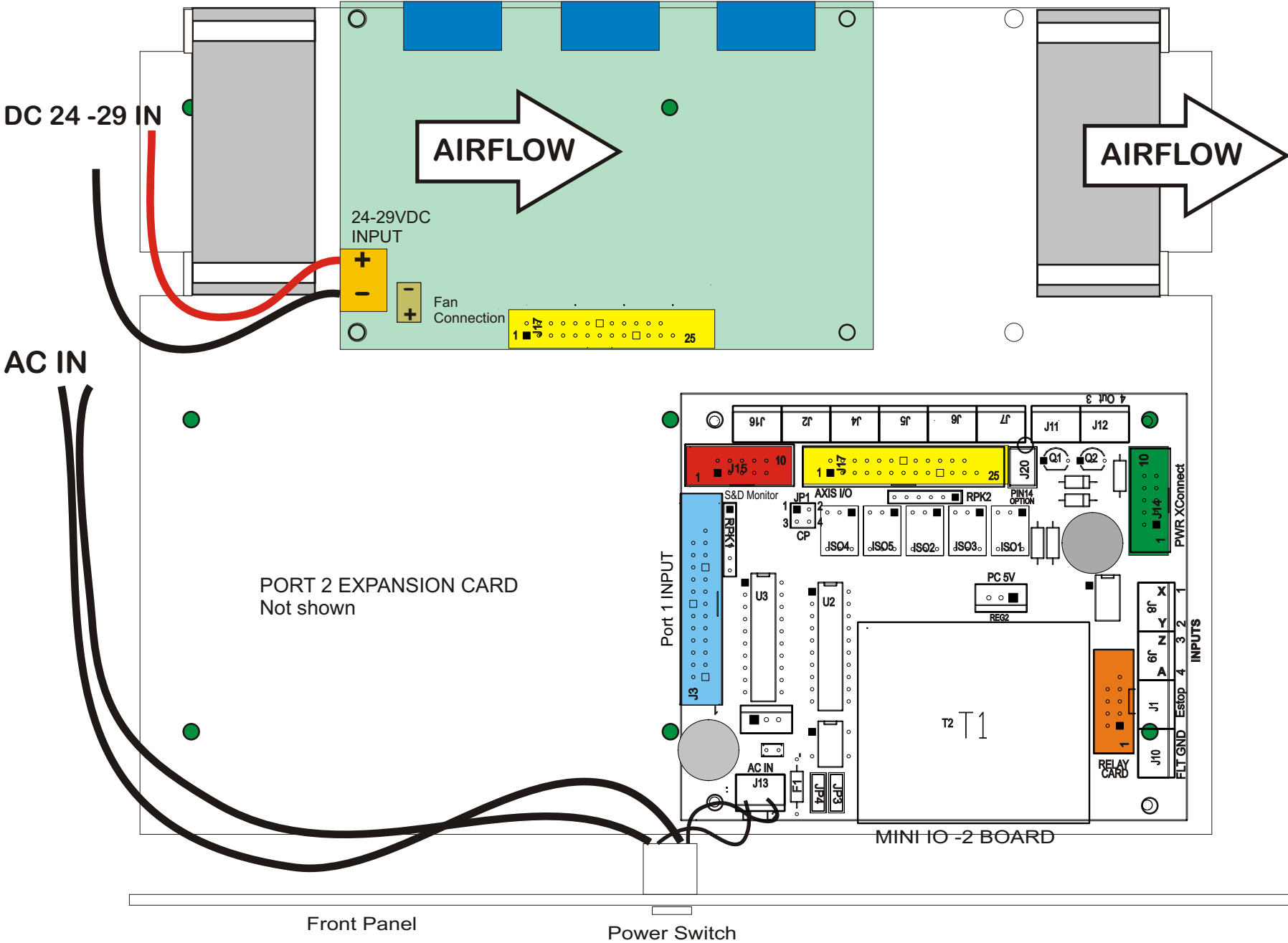
PORT 2 Expansion Card is OPTIONAL and may not be part of your XYLOTEX install



Front Panel

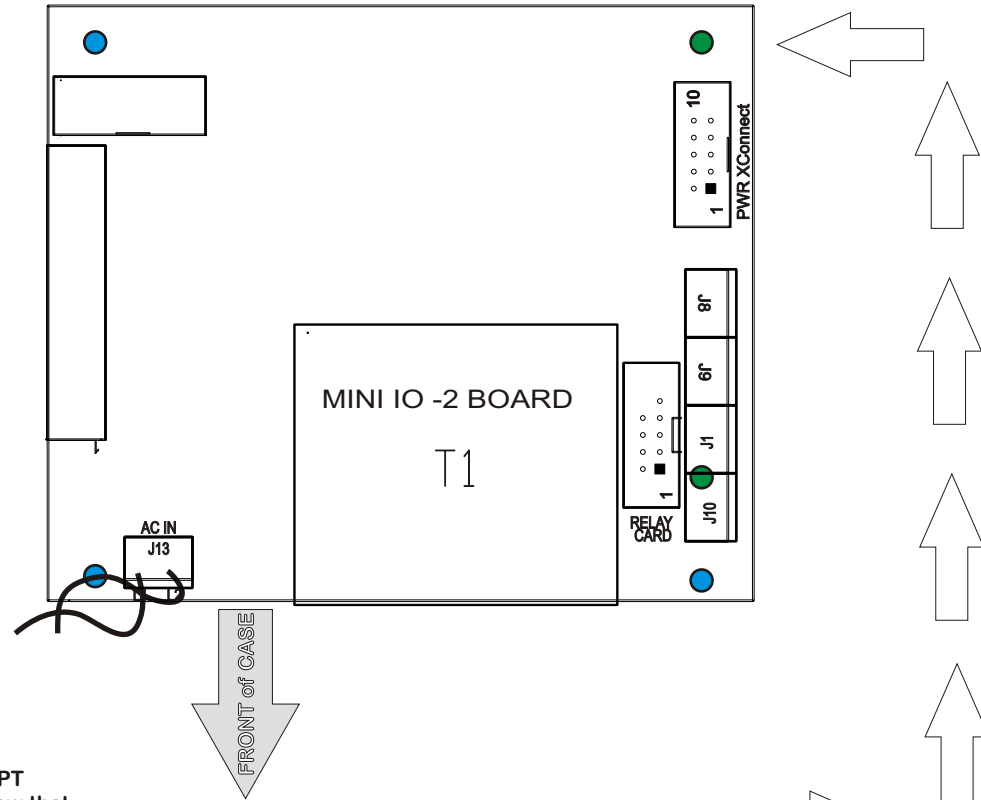
Power Switch

# XYLOTEX 3 AXIS Stepper Driver Mounting options

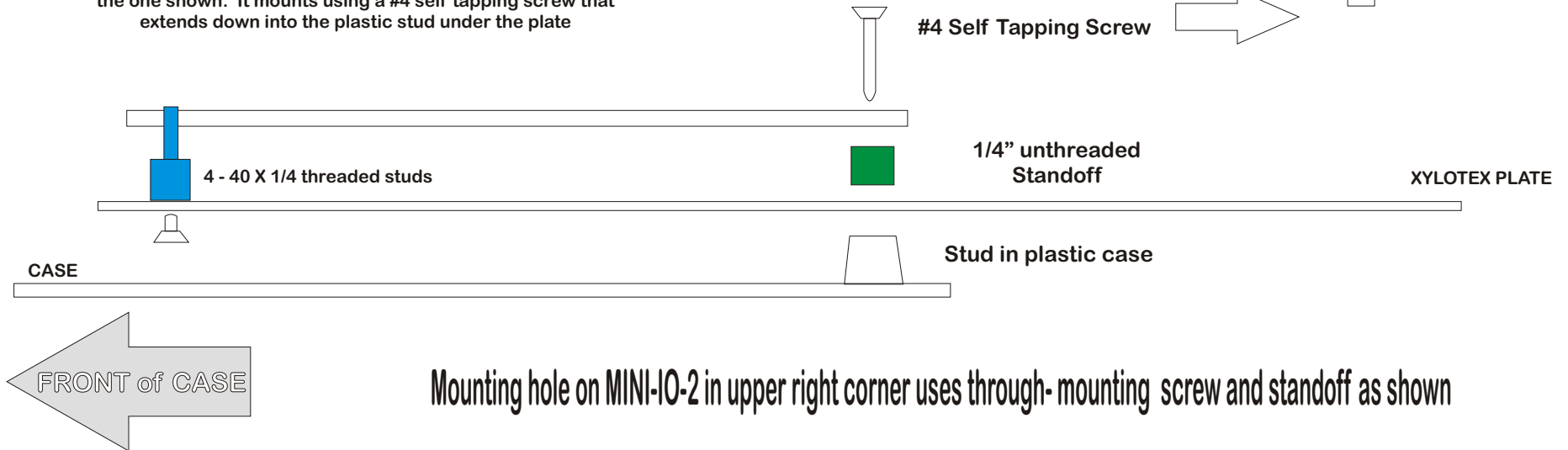


## Detail Page

Mount the MINI-IO down to the three studs and loosely attach nuts to top of studs. Place unthreaded standoff under corner of board and slide until holes match up. Secure board to plate and case stud using the 5/8 long #4 screw as shown. Tighten nuts on three studs



All mountings for PCB's are via male studs EXCEPT the one shown. It mounts using a #4 self tapping screw that extends down into the plastic stud under the plate



Mounting hole on MINI-IO-2 in upper right corner uses through-mounting screw and standoff as shown